



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5673-041
Job Sheet 199417



Part No: D5673-041

Job Qty: 1 pcs

Part Name: Long XL Basket Assembly, LH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/22/19

Job Tracking No:

Due Date: 9/12/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: TBD DWG D5673 REV.A IPP REV:A 18.07.23 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	1 pcs		9/12/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

PRIORITY

21 19-4-18

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110 Handfinish - 4-1-Assembly-B4B	1 pcs	9/12/19	0.00 1.00	Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				Handfinish - 4 - 1 - B4B	ul 19-5-1
				Handfinish - 4 - 10 - B4B	
				Handfinish - 4 - 11 - B4B	
				Handfinish - 4 - 12 - B4B	
				Handfinish - 4 - 13 - B4B	
				Handfinish - 4 - 14 - B4B	
				Handfinish - 4 - 15 - B4B	
				Handfinish - 4 - 2 - B4B	
				Handfinish - 4 - 3 - B4B	
				Handfinish - 4 - 4 - B4B	
				Handfinish - 4 - 5 - B4B	
				Handfinish - 4 - 6 - B4B	
120 QC 5	1 pcs	9/12/19	0.00 0.00	Handfinish - 4 - 7 - B4B	
				Handfinish - 4 - 8 - B4B	
				Handfinish - 4 - 9 - B4B	
				QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
130 Packaging 3-1 - Stock - B4B	1 pcs	9/12/19	0.00 0.00	QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	

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DAS
40
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				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	1	9/12/19	0.00 0.00	QC 21 - SA - 21	
	pcs			QC 21 - SA - 70	
				QC 21 - SA - 53	

Part Op 100 - (Pick Kit)

Descriptions: 110 - (Assemble as per dwg)

120 - (QC5- Inspect part completeness to step on W/O)

130 - (Identify as per dwg & Stock Location: _____)

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	
AN3-14A	Bolt	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	011948
AN310-4	Nut	3 Ea (3 ea)	100-Packaging 1 - Pick Kit	Container
AN310C4	Nut	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5213689
AN4-12	Bolt	3 Ea (3 ea)	100-Packaging 1 - Pick Kit	5207690
AN5-17A	Bolt	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5207713
D3913-041	Long Basket Base Assembly, 350	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5174182
D3917-3	Washer	6 pcs (6 ea)	100-Packaging 1 - Pick Kit	5213668
D3953-17	Gas Spring Spacer	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5213228
D3953-21	Gas Spring Bracket	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	X 5214717
D3953-3	Gas Spring Stud, Lid	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5204821
D3953-7	Spring Spacer	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5173004
D3953-9	Gas Spring Washer	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5189451
D3969-3	Spring (Basket Lid)	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5188826
D5669-041	Long Basket Lid Assembly	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5188757
MS21042L3	Nut	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5172561
MS21042L5	Nut	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	2213229
MS24665-151	Cotter Pin	3 Ea (3 ea)	100-Packaging 1 - Pick Kit	5204283-2
MS24665-300	Cotter Pin	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5208679
NAS1149C0432R	Washer (AN960C416L)	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5174552
NAS1149F0332P	Washer (AN960-10L)	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5157261
NAS1149F0432P	Washer (AN960-416L)	6 Ea (6 ea)	100-Packaging 1 - Pick Kit	5208692
NAS1149F0563P	Washer (AN960-516)	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5155976
				5131202
				5205164

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	AN3-14A	2	202	0
	AN310-4	3	77	0
	AN310C4	2	71	0
	AN4-12	3	60	0
	AN5-17A	2	70	0
	D3913-041	1	1	0
	D3917-3	6	38	0
	D3953-17	1	47	0
	D3953-21	1	26	0
	D3953-3	2	32	0
	D3953-7	2	39	0
	D3953-9	2	131	0
	D3969-3	1	34	0
	D5669-041	1	0	0
	MS21042L3	2	1,755	0
	MS21042L5	2	235	0
	MS24665-151	3	294	0
	MS24665-300	2	528	0
	NAS1149C0432R	2	1,051	0
	NAS1149F0332P	4	2,910	0
	NAS1149F0432P	6	706	0
	NAS1149F0563P	2	281	0
Part Specifications				
Specifications could not be found.				

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only

DISPOSITION		DEPARTMENT/PROCESS				QTY Affected :		Disposition		MRB (QSI042)	
Job: _____	Rework ☐ Scrap ☐ Use-as-is ☐	Skid-tube Machining ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐	Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐	Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	Sequence #: _____		Completed By _____		Lead hand / Supervisor _____	
Part No. _____		Description Work Order Deviation				_____		QC / QA Coordinator _____		_____	
Date : _____		_____				_____		_____		_____	
Root Cause		FAULT CATEGORY				Other/Details:		Positioned Wrong		Outside Tolerance	
Operator ☐		Contamination ☐				Pressure/Forced ☐		Power Loss/Surge ☐		Drawing ☐	
Manufacturing Process ☐		Misaligned/off center ☐				Bending ☐		Folio/Program ☐		Finish ☐	
Equip/Tooling ☐		BOM/Route ☐				Crushing ☐		Grain Direction ☐		Part Lost/Missing ☐	
Handling/Preservation ☐		Broken/Damage/Defect ☐				Cracks ☐		Weld ☐		Misread ☐	
Material ☐		Incomplete/Unclear Instructions ☐				Crimp/Kink/Ripple/Wave/Twist ☐		Wrong Stock Pulled ☐		_____	
Product Improvement ☐		Drill Holes ☐				Marks/Chatter ☐		Out of Sequence ☐		_____	
Process Improvement ☐		Fit/Function ☐				Mislabeled ☐		Off-set/Set-up ☐		_____	
Human Factors ☐											